



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB AN8515-1-2
Job Sheet 175814



Part No: RB AN8515-1-2

Job Qty: 4 ea
3 ea

Part Name: Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 4/24/18

Type: Stock

Description:

Dev 2

Note: IPP Rev A 17.10.31 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		4/23/18	0.00	0.00	Start Up Waterjet		<i>AC 18/04/11</i>
100	Waterjet	4 pcs		4/23/18	0.00	0.40	Waterjet 2 OMAX		<i>AC 18/04/11</i>
110	QC	4 pcs		4/23/18	0.00	0.00	QC2 Waterjet-4		<i>AC 18/04/11</i>
120	Mori Seiki	4 pcs		4/24/18	0.00	4.00	MORI NV5000-2		<i>2-2 18/05/03</i>
130	QC	4 pcs		4/24/18	0.00	0.00	QC2-2		<i>2-2 18/05/03</i>
140	QC	4 pcs		4/24/18	0.00	0.00	QC8		<i>AC 18-05-03</i>
160	Outsource	4 pcs		4/24/18	0.00	0.00	Outsource1		<i>CC 18-5-3</i>
170	Outsource	4 pcs		4/24/18	0.00	0.00	Outsource12		<i>CC 18-5-4</i>
180	Packaging	4 pcs		4/24/18	0.00	0.00	Packaging2		<i>AT 18/05/16</i>
190	QC	4 pcs		4/24/18	0.00	0.00	QC6		<i>38</i>
200	Packaging	4 pcs		4/24/18	0.00	0.00	Packaging3-1		<i>18-05-17 GA 15/16</i>
210	QC21-SA	4 Ea		4/24/18	0.00	0.00	QC21		<i>21 MAY 17 2018</i>

Part Op 100 - 1-Cut as per Dwg Dwg Rev: 2 Prog Rev: 2 2-Deburr if necessary
 Descriptions: 120 - 1-Machine as per folio FB C060 FOLIO REV: 9-00 DWG REV: 9-00 2-Deburr 3-
 Engrave # only using marktronic 3-Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG.
 160 - 1-Issue P/O to Metcore ; P/O 059796 RC 22-32 2-Bead blast 3- Certificate of Conformity is required
 NOTE DROP SHIP TO FINISHER Metcore to ship directly to ATG
 170 - 1-Issue P/O to Groupe Altech; PO 039893 -Black oxide finish, MIL-C-13924C Class 1 -Certificate of
 Conformity is required

POSITIVE RECALL

EFFECTIVE 18/05/18 AUTH 5

Job BOM

Part / Item	Component Name	Quantity	Operation	DATE	Container
MT-4140-B-0.500X4.000	4140 Steel Bar 0.500 X 4.000	1 ft (.25 ea)	90-Start up Operation	<u>12/5/12</u>	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-4140-B-0.500X4.000	1	5	0

Part Specifications

Specifications could not be found.



Container No: S060096
Part: RB AN8515-1-2
Job No: 175814
Serial No/Batch: S060096
Revision: 2
Inspector:

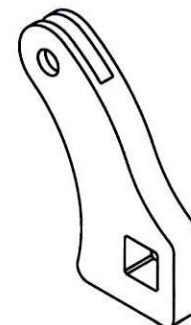
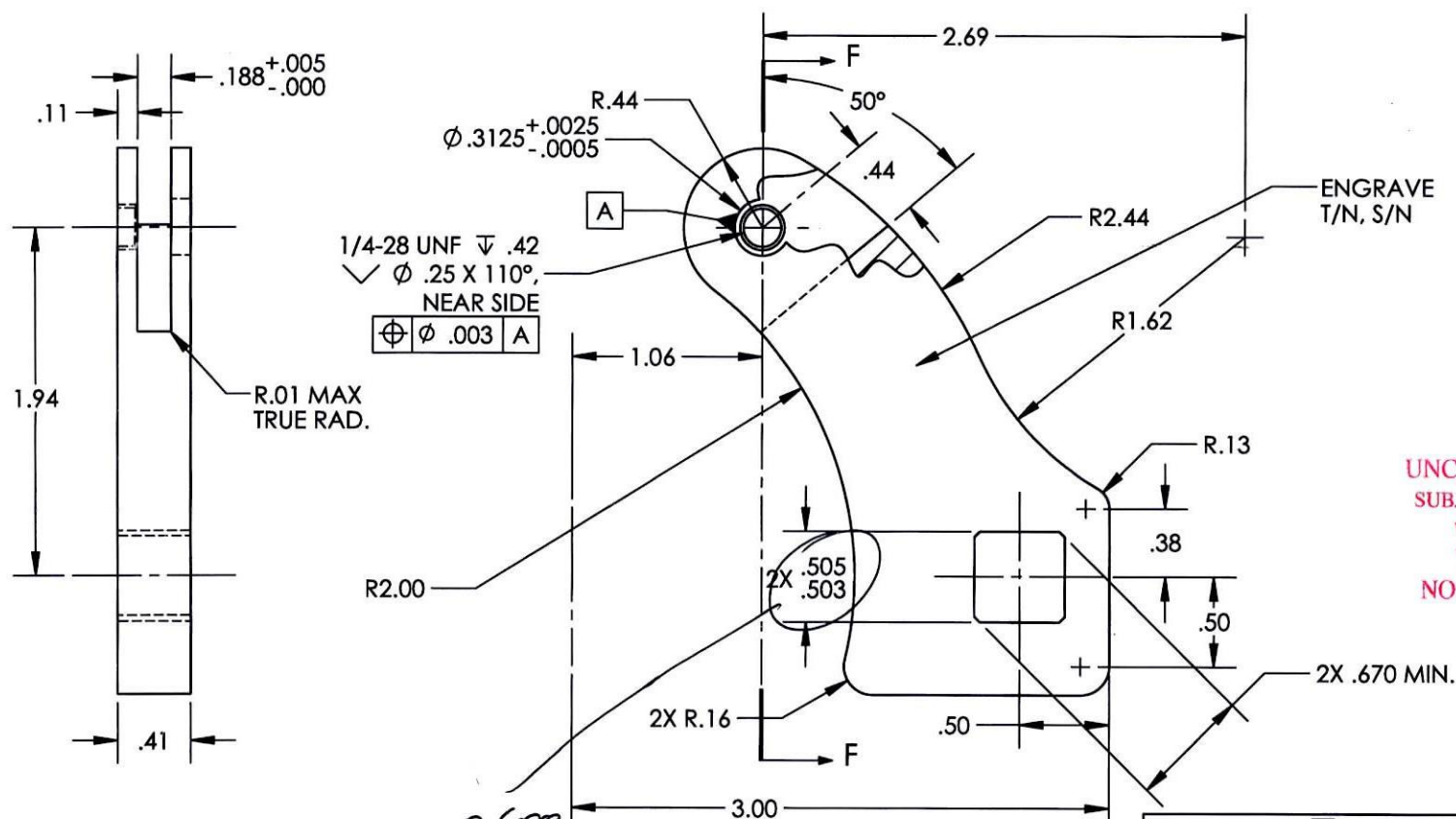
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 513 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/11/18

JAVON 95A 2

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
B	14-0142	-2 ADDED DIMENSION .503-.505, CH'D DIMENSION TOLERANCE ON NON-CRITICAL DIMENSION.	8/29/2014	DJN	GE
2	17-0157	-2 CH'D DIM WAS 1/4-28 UNF ∇ 110° X ϕ .25 ∇ 110° IS 1/4-28 UNF -28 ∇ 42° ∇ ϕ .25 X 110° NEAR SIDE ∇ ϕ .003 A ADDED DIM 2X .670 MIN. CH'D MATL WAS 4140 IS 4140/4142. ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D.	6/20/2017	RJC	JAG



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 175814
APR 11 2018

2x ϕ .508
 ϕ .503
M Lee

(2)

HANDLE

DART AEROSPACE	
TITLE ADJUSTABLE SPANNER WRENCH	
DWG NO. RB AN8515-1-2	REV 2
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TREAT RC 22-32	.XXX $\pm$.005 FRACTIONS $\pm$ 1/8
FINISH BLACK ANODIZE	.XX $\pm$.01 ANGLES $\pm$ 5°
SPEC QMSI-6.2.2, B.O. REV D	.X $\pm$.1 SURFACES = 125
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DD 06/22/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 06/26/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 06/28/2017	USED ON MODEL
APPROVED: JAG 07/06/2017	BELL
SCALE 1:1	DATE 1/12/2012
SHEET 2 OF 5	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039796**

Supplier: ATL002-VC
Atlantic Heat Treat 2001
401 Frankcom
Ajax
ON
L1S R14 Canada
Phone: 866 257 6395

PO No: PO039796
PO Date: 5/4/18
Due Date: 5/11/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	171227	C45-15-6	Bushing, Lifting 1-Issue P/O to ATLANTIC HEAT TREAT; P/O _____: HEAT TREAT TO RC 44-46, BEAD BLAST AFTER HEAT TREAT ***NOTE*** DROP SHIP TO FINISHER ATLANTIC HEAT TREAT to ship directly to Groupe Altech -Material: 4140	Firmed	5/11/18	10 pcs	0 pcs 10x	10 pcs	\$6.50/pcs	\$65.00
2	170757	RB AN8514-1-2	Wrench Handle 1-Issue P/O to ATLANTIC HEAT TREAT; P/O _____ RC 22-32 2-Bead blast 3-Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required -Material: 4140	Firmed	5/11/18	3 pcs	0 pcs 3x	3 pcs	\$25.00/pcs	\$75.00

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	170763	RB AN8514-1-7	Arm, Adjustable Spanner Wrench 1-Issue P/O to ATLANTIC HEAT TREAT; P/O _____ RC 22-32 2-Bead blast 3-Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required -Material:4140	Firmed	5/11/18	2 pcs	0 pcs 2x	2 pcs	\$107.25/pcs	\$214.50
4	175814	RB AN8515-1-2	Handle 1-Issue P/O to ATLANTIC HEAT TREAT; P/O _____ RC 22-32 2-Bead blast 3-Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required -Material:4140	Firmed	5/11/18	3 pcs 1	0 pcs 3x	3 pcs	\$25.00/pcs	\$75.00
5	175815	RB AN8515-1-4	Issue P/O to ATLANTIC HEAT TREAT; P/O _____ RC 22-32 2-Bead blast 3-Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. - Certificate of Conformity is required -Material:4140	Firmed	5/11/18	4 pcs	0 pcs 4x	4 pcs	\$18.75/pcs	\$75.00
6	170759	RB AN8514-1-4	Arm, Adjustable Spanner Wrench 1-Issue P/O to ATLANTIC HEAT TREAT ; P/O _____ RC 22-32 2-Bead blast 3-Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required -Material:4140	Firmed	5/11/18	3 pcs 1	0 pcs 3x	3 pcs	\$25.00/pcs	\$75.00

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38
3-89

Atlantic Heat Treating (2001) Ltd

Certification

Order No.: 154789
Date: 14/05/2018
Entry Date: 11/05/2018
Page: 1 of 1

To:
DART AEROSPACE LTD.
1270 ABERDEEN ST

Purchase Order No.: PO39796
Packing List No.:

HAWKESBURY ON K6A 1K7 1 Material: 4140

We are pleased to provide you with the following Certificate of Compliance.

Quantity	Part Number / Part Name / Part Description	Pounds
3	3 PCS MATERIAL 4140 HARDEN TO 22-32 RC SANDBLAST C OF C PART# RB AN8515-1-2	1

Insp. Type	Scale	Minimum	Maximum	Number	Other
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Customer Requirements:

Harden rockwell

Results:

Harden ROCKWE 22. 32. 29. tested as per sampling plan
heated 29 rc harden as per cust requested

STATEMENT OF LIMITED LIABILITY (PLEASE READ CAREFULLY): ALL WORK IS ACCEPTED SUBJECT TO THE FOLLOWING CONDITIONS: It is recognized that even after employing all the scientific methods known to us, hazards will remain in metal testing. THEREFORE, OUR LIABILITY SHALL NOT EXCEED TWICE THE AMOUNT OF OUR CHARGES FOR THE WORK DONE ON ANY MATERIAL (FIRST TO REIMBURSE FOR THE CHARGES AND SECOND TO COMPENSATE IN THE AMOUNT OF THE CHARGES). EXCEPT BY WRITTEN AGREEMENT SIGNED BY THE METAL TREATER, THE CUSTOMER, BY CONTINUING FOR METAL TREATMENT, AGREES TO ACCEPT THE LIMITS OF LIABILITY AS EXPRESSED IN THIS STATEMENT TO THE EXCLUSION OF ANY AND ALL PROVISIONS AS TO LIABILITY ON THE CUSTOMER'S OWN INVOICES, PURCHASE ORDERS OR OTHER DOCUMENTS. IF THE CUSTOMER DESIRES HIS OWN PROVISIONS AS TO LIABILITY TO REMAIN IN FORCE AND EFFECT, THIS MUST BE AGREED TO IN WRITING, SIGNED BY AN OFFICER OF THE TREATER. IN SUCH EVENT, A DIFFERENT CHARGE FOR OUR SERVICES REFLECTING THE HIGHER RISK TO TRAFATP, SHALL BE DETERMINED BY THE TREATER AND CUSTOMER. THE TREATER MAKES NO EXPRESS OR IMPLIED WARRANTIES AND SPECIFICALLY DISCLAIMS ANY IMPLIED WARRANTY OF THE FITNESS FOR A PARTICULAR PURPOSE OR MERCHANTABILITY, AS TO THE PERFORMANCE CAPABILITIES OF THE MATERIAL, AS HEAT TREATED, OR THE HEAT TREATMENT. THE AL-OR-MENTIONED LIMITATION OF LIABILITY STATED ABOVE IS SPECIFICALLY IN LIEU OF ANY EXPRESS OR IMPLIED WARRANTY, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS, AND OF ANY OTHER DUTY OR OBLIGATION ON THE PART OF THE TREATER. No claim for shortage in weight or count will be entertained unless presented within five (5) working days after receipt of materials by customer. No claim will be allowed for shortage, suspension, deformation, or rupture of material in testing or straightening, except by prior written agreement, as above, nor in any case for rupture caused by or occurring during subsequent grinding. Whenever we are given material with damage, instructions as to treatment, our responsibility shall end with the carrying out of these instructions. Failure by a customer to indicate plainly and correctly the kind of material (i.e., proper alloy designation) to be treated, shall cause an extra charge to be made to cover any additional expense incurred as a result thereof, but shall not change the limitation of liability stated above. Customer agrees there will be no liability on the treater in contract for any special, indirect or consequential damage arising whatsoever, including but not limited to personal injury, property damage, loss of profits, loss of production, loss of or any other losses, expenses or liabilities allegedly occasioned by the work performed on the part of the treater. It shall be the duty of the customer to inspect the merchandise immediately upon its return, and in any event claims must be reported prior to the time that any further processing, assembling or any other work undertaken. OUR LIABILITY TO OUR CUSTOMERS SHALL CEASE ONCE ANY FURTHER PROCESSING, ASSEMBLING OR ANY OTHER WORK HAS BEEN UNDERTAKEN ON SAID MATERIAL. No agent or representative is authorized to alter the above conditions, except by writing duly signed by an officer of treater.


KEAN SHEPHERD
QUALITY CONTROL
ATLANTIC HEAT TREATING 2001 LTD



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039893**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO039893

PO Date: 5/14/18

Due Date: 5/16/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	173856	RBE350A93-3303-02-1	Receiver Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	5/16/18	10 pcs	0 pcs ✓ 10x	10 pcs	\$5.41/pcs	\$54.10
2	173891	RBE350A93-3303-02-3	Extractor Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	5/16/18	10 pcs	0 pcs ✓ 10x	10 pcs	\$2.65/pcs	\$26.50
3	175521	RBT18635-5	Rod -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required	Firmed	5/16/18	5 pcs	0 pcs ✓ 5x	5 pcs	\$2.05/pcs	\$10.25
4	175524	RBT18635-9	Spud -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required	Firmed	5/16/18	5 pcs	0 pcs ✓ 5x	5 pcs	\$2.40/pcs	\$12.00

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
11	175814	RB AN8515-1-2	Handle -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	5/16/18	3 pcs ✓	0 pcs 9x	3 pcs	\$2.50/pcs AT 18/05/16	\$7.50
12	175844	RB AN8515-1-6	3-Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required	Firmed	5/16/18	4 pcs	0 pcs	4 pcs	\$2.00/pcs	\$8.00
13	175815	RB AN8515-1-4	3-Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required 1--Issue P/O to ATLANTIC HEAT TREATING ; P/O _____ RC 22-32 2-Bead blast 3-Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required 1--Issue P/O to ATLANTIC HEAT TREATING ; P/O _____ RC 22-32 2-Bead blast 3-Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required	Firmed	5/16/18	4 pcs	0 pcs	4 pcs	\$1.80/pcs	\$7.20
14	176063	SWA3-300	Wire Clamp -Issue P/O to Group Altech: _____ -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	5/16/18	10 pcs	0 pcs	10 pcs	\$12.00/pcs	\$120.00

DAS
38
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Certificat de Conformité / Certificate of Compliance

(009320-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

009320 - 1

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
16-May-2018		Aman			039893			
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBE350A93-3303-02-1 Rev.	RBE350A93-3303-02-1 01 -BLACK OXIDE FINISH M MIL-C-13924C, CLASS 1	BLACK-OXIDE CH	10	10	0	0	0
2	RBE350A93-3303-02-3 Rev.	RBE350A93-3303-02-3 01 -BLACK OXIDE MIL-C-13942C, CLASS 1	BLACK-OXIDE CH	10	10	0	0	0
3	RBT18635-5 Rev.	RBT18635-5 01 -BLACK OXIDE MIL-DTL-13924C CLASS 1 APPLY THIN LAYER OF OIL MIL-PRF-16173 GRADE 3 CLASS 1 WIPE OFF EXCESS OIL	BLACK-OXIDE CH	5	5	0	0	0
4	RBT18635-9 Rev.	RBT18635-9 01 -BLACK OXIDE MIL-DTL-13924C CLASS 1 APPLY THIN LAYER OF OIL MIL-PRF-16173 GRADE 3 CLASS 1 WIPE OFF EXCESS OIL	OXIDE-BLACK CH	5	5	0	0	0
6	RB AN8514-1-5 Rev.	RB AN8514-1-5 01 -BLACK OXIDE MIL-DTL-13924C CLASS 1 APPLY THIN LAYER OF OIL MIL-PRF-16173 GRADE 3 CLASS 1 WIPE OFF EXCESS OIL	BLACK-OXIDE CH	3	3	0	0	0
8	RB AN8515-1-7 Rev.	RB AN8515-1-7 01 -BLACK OXIDE MIL-DTL-13924C CLASS 1 APPLY THIN LAYER OF OIL MIL-PRF-16173 GRADE 3 CLASS 1 WIPE OFF EXCESS OIL	OXIDE-BLACK CH	4	4	0	0	0
9	RB AN8515-1-5 Rev.	RB AN8515-1-5 01 -BLACK OXIDE MIL-DTL-13924C CLASS 1 APPLY THIN LAYER OF OIL MIL-PRF-16173 GRADE 3 CLASS 1 WIPE OFF EXCESS OIL	BLACK-OXIDE CH	4	4	0	0	0
10	RB AN8514-1-4 Rev.	RB AN8514-1-4 01 -BLACK OXIDE MIL-DTL-13924C CLASS 1 APPLY THIN LAYER OF OIL MIL-PRF-16173 GRADE 3 CLASS 1 WIPE OFF EXCESS OIL	BLACK-OXIDE CH	3	3	0	0	0
11	RB AN8515-1-2 Rev.	RB AN8515-1-2 01 -BLACK OXIDE MIL-DTL-13924C CLASS 1	BLACK-OXIDE CH	3	3	0	0	0

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 38
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Certificat de Conformité / Certificate of Compliance

(009320-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

009320 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.					
16-May-2018		Aman		039893					
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order	
12	RB AN8515-1-6 Rev.	RB AN8515-1-6 01 -BLACK OXIDE MIL-DTL-13924C CLASS 1 APPLY THIN LAYER OF OIL MIL-PRF-16173 GRADE 3 CLASS 1 WIPE OFF EXCESS OIL	BLACK-OXIDE CH	4	4	0	0	0	
13	RB AN8515-1-4 Rev.	RB AN8515-1-4 01 -BLACK OXIDE MIL-DTL-13924C CLASS 1 APPLY THIN LAYER OF OIL MIL-PRF-16173 GRADE 3 CLASS 1 WIPE OFF EXCESS OIL	BLACK-OXIDE CH	4	4	0	0	0	
15	RB AN8514-1-6 Rev.	RB AN8514-1-6 01 -BLACK OXIDE MIL-DTL-13924C CLASS 1 APPLY THIN LAYER OF OIL MIL-PRF-16173 GRADE 3 CLASS 1 WIPE OFF EXCESS OIL	BLACK-OXIDE CH	3	3	0	0	0	

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.